

Illinois Department of Transportation
Bureau of Materials

Qualified Producer List
CERTIFIED WELDED WIRE REINFORCEMENT

November 04, 2022

This list supersedes the January 15, 2021 list.

Standard Specifications for Road and Bridge Construction and Bridge Construction Articles 1006.10(current year issued)

Section 1006: Metals

1006.10 Reinforcement Bars, Welded Reinforcement, and Prestressing Steel Strand

(b) Welded Reinforcement

6725-01	Alabama Wire Products, 1100 West Park Road, Elizabethtown, KY 42701 Contact: Wayne Allen Phone: (270) 769-5528 Email: wallen@sswholding.net			
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IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

7237-01	Concrete Reinforcements Inc., 3830 Presidents Way, Jacksonville, FL 32220 Contact: Kaulin Krebs Phone: (904) 520-7100 Email: kaulin@cri.team			
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IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

2327-02	Insteel Wire Products, 500 Clemp Road, Dayton, TX 77535 Contact: Holli Star Phone: (800) 791-4108 ext. 5 Email: hstarr@insteel.com			
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IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

2327-10	Insteel Wire Products, 501 Forest Road, Hazle Township, PA 18202 Contact: Holli Star Phone: (800) 791-4108 ext. 5 Email: hstarr@insteel.com			
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IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

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(b) Welded Reinforcement

2327-07 [Insteel Wire Products](#), 3325 State Route 1099, Hickman, KY 42050
Contact: Holli Star Phone: (800) 791-4108 ext. 5 Email: hstarr@insteel.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

2327-13 [Insteel Wire Products](#), 3050 Melson Ave., Jacksonville, FL 32254
Contact: Holli Starr Phone: (336) 786-2141 ext. 3081 Email: hstarr@insteel.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

2327-01 [Insteel Wire Products](#), 1510 Carter Street, Mount Airy, NC 27030
Contact: Holli Star Phone: (800) 791-4108 ext. 5 Email: hstarr@insteel.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

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2327-09 [Insteel Wire Products](#), 810 Atchison Street, St. Joseph, MO 64503
Contact: Chad Swavey Phone: (816) 233-1177 ext. 2300 Email: cswavey@insteel.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

4551-01 [Iowa Steel & Wire Co.](#), 1500 West Vanburen Street, Centerville, IA 52544
Contact: Greg Cassady Phone: (641) 856-6300 Email: gcassady@iowasteel.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280102	Fabric Pavement, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

7150-01 [Keysteel Wire](#), 18900 W. Industrial Pkwy, New Caney, TX 77007
Contact: David Gonzalez Phone: (281) 572-2536 Email: dgonzalez@keysteelwire.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes

7151-01 [Liberty Engineered Wire Products](#), 505 Venture Drive, Las Cruces, NM 88007
Contact: Armando Torres Phone: (575) 647-8498 Email: atorres@ewpinc.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

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7151-02	Liberty Engineered Wire Products, 1200 N. Warpole, Upper Sandusky, OH 43351 Contact: Steve Dun Phone: (419) 731-4911 Email: sdunn@ewpinc.com			
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IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

7151-03	Liberty Engineered Wire Products, 3121 West Market Street. Warren, OH 44485 Contact: Cindy Anneman Phone: (330) 469-6958 Email: canneman@ewpinc.com			
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IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes

6809-01	National Wire LLC, 12262 FM 3083, Conroe, TX 77301 Contact: Perry Fisher Phone: (936) 760-2040 Email: perry@nationalwire.com			
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IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

7193-01	Nelson Wire and Steel, 1015 New Salem Road, New Salem, PA 15468 Contact: Michelle Costello Phone: (724) 245-9577 Email: mcostello@nelsonwire.com			
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IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes

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2394-16 Nucor Steel Connecticut , 35 Toelles Road, Wallingford, CT 06492 Contact: John Brasell Phone: (203) 265-0615 Email: john.brasell@nucor.com				
IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

3818-01 Oklahoma Steel & Wire , 1327 Smiley Rd P.O. Box 296, Madill, OK 73446 Contact: Mike Murphy Phone: (580) 795-6014 Email: mmurphy@oklahomasteel.com				
IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

6904-03 Wire Mesh Corp. , 220 Avenue A, Beaumont, TX 77701 Contact: Ernesto Guantes Phone: (706) 922-5179 Email: Ernesto.guantes@wmc-us.com				
IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

6904-01 Wire Mesh Corp. , 4034 Faye Road, Jacksonville, FL 32226 Contact: Orlando Hernandez Phone: (904) 680-8272 Email: orlandoh@wmc-us.com				
IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

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6904-02 Wire Mesh Corp. , 42 Marquette Avenue, Oglesby, IL 61348 Contact: Romar De La Luz _Phone: (815) 579-8597 _Email: romar@wmc-us.com				
IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

Note: The approval process is outlined in Policy Memorandum titled "[Welded Wire Reinforcement/Bar Mat Plant Certification Procedure](#)."

Domestic Steel Act Applies:

All iron and steel products, which are to be incorporated into state projects shall be domestically manufactured or produced and fabricated. The Contractor shall obtain from the iron or steel producer and/or fabricator, in addition to the mill analysis, a certification that all iron or steel materials meet these domestic source requirements. The application of all coatings, epoxy, galvanizing, painting, etc., to metal products shall be domestically applied.

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(b) Welded Reinforcement**

Submittal for Testing and Approval

A. Scope

Before materials can be used for a Department project, the manufacturer/supplier must have a producer/supplier number assigned to their facility. The following guidelines are provided to clarify the submittal requirements and expedite the process.

B. Procedure

When requesting producer/supplier status with the Department, the following shall be included in the certification:

- Manufacturer name and internet address (if applicable),
- The specific product brand name, (if private label must provide original product name)
- Material Safety Data Sheet (if applicable),
- Technical Data Sheet,
- A signed letter stating the subject material will not be changed without written notification to the Department, and
- Contact person's name, title, address, email address, and phone number.
- Acknowledgment by Company (Form [BMPR 101](#)). If your company does not already have a product included on an IDOT QPL, please submit a signed copy of the Acknowledgment by Company form with your product submittal.

Depending on the material, test samples may be required to obtain a producer/supplier number. Please contact Tom Sonnek at (217) 782-4666 for sample size as sizes vary depending on the material type. The sample and certification shall be sent to:

Illinois Department of Transportation
Bureau of Materials
Attn: Tom Sonnek
126 East Ash Street
Springfield, IL 62704-4766

Any sample provided without the required information listed will not be tested. Any changes outside the manufacturer's original parameters will necessitate a new sample submittal.

Submitted materials will be tested according to the Department's current edition of the [Standard Specifications for Road and Bridge Construction](#).

C. Certification/Recertification

Welded Wire Reinforcement/Bar Mat manufacturers are certified/recertified in accordance with [Policy Memorandum 23-08.3](#).